

Bicycles Unlimited

Manufacturing Performance Report

Mo #	Wo #	Part #	Description	Date Produced	Start Time	Finish Time	Total Time (h)	Total Employee Count	Units Produced	Pounds produced	Pounds Per Hour	Units Per Hour	Pounds per person
1	1:001	BB2002	Comfort Bike	11/04/2004	4:59 PM	5:01 PM	0.03		1.00	20.00	666.67	33.33	
9	9:001	BB2004	Custom Bike	02/03/2010	11:03 AM	9:45 AM	45,982.70		1.00	23.00	0.00	0.00	
70	70:001	BB2003	Hybrid Bike		9:16 AM				2.00	30.00			
70	70:002	BB2003	Hybrid Bike	02/03/2010	9:44 AM	9:44 AM	0.00		8.00	120.00	120.00	8.00	
6	6:001	BB2004	Custom Bike	02/03/2010	9:48 AM	9:48 AM	0.00		1.00	23.00	23.00	1.00	
2	2:001	BB2002	Comfort Bike	11/04/2004	5:01 PM	5:01 PM	0.00		1.00	20.00	20.00	1.00	
7	7:001	BB2004	Custom Bike	02/03/2010	9:46 AM	9:46 AM	0.00		1.00	23.00	23.00	1.00	
4	4:001	BB2004	Custom Bike	11/05/2004	10:06 AM	10:06 AM	0.00		1.00	23.00	23.00	1.00	
8	8:001	BB2004	Custom Bike	02/03/2010	9:46 AM	9:46 AM	0.00		1.00	23.00	23.00	1.00	
71	71:001	H902	Pro Range Handle Bars	02/03/2010	9:18 AM	9:44 AM	34,896.43		1.00	3.10	0.00	0.00	
78	78:001	CR403	7 Speed Chain Ring	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	H903	Performance Handle Bars	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	SS802	Technology Saddle	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	S604	Sky Cast Shifter	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	F104	Road Rage Frame	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	C501	Multi Speed Chain	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	BD301	Excel Stopping Brake Disc and Lever	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	BP203	Off Road Brake Pads	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	T1003	Road Performance Tire	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	P702	Road Fascination Pedals	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
78	78:001	B202	Everyday Brake Cables	02/13/2006	10:57 AM	10:57 AM	0.00		0.00	0.00	0.00	0.00	
79	79:001	CR403	7 Speed Chain Ring	02/03/2010	10:58 AM	9:44 AM	34,822.76		1.00	2.50	0.00	0.00	
79	79:001	H903	Performance Handle Bars	02/03/2010	10:58 AM	9:44 AM	34,822.76		1.00	3.10	0.00	0.00	

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79	79:001	SS802	Technology Saddle	02/03/2010	10:58 AM	9:44 AM	34,822.76		1.00	1.10	0.00	0.00	
79	79:001	S604	Sky Cast Shifter	02/03/2010	10:58 AM	9:44 AM	34,822.76		1.00	1.50	0.00	0.00	
79	79:001	F104	Road Rage Frame	02/03/2010	10:58 AM	9:44 AM	34,822.76		1.00	8.50	0.00	0.00	
79	79:001	C501	Multi Speed Chain	02/03/2010	10:58 AM	9:44 AM	34,822.76		1.00	2.50	0.00	0.00	
79	79:001	BD301	Excel Stopping Brake Disc and Lever	02/03/2010	10:58 AM	9:44 AM	34,822.76		1.00	1.20	0.00	0.00	
79	79:001	BP203	Off Road Brake Pads	02/03/2010	10:58 AM	9:44 AM	34,822.76		2.00	1.00	0.00	0.00	
79	79:001	T1003	Road Performance Tire	02/03/2010	10:58 AM	9:44 AM	34,822.76		2.00	8.40	0.00	0.00	
79	79:001	P702	Road Fascination Pedals	02/03/2010	10:58 AM	9:44 AM	34,822.76		2.00	3.60	0.00	0.00	
79	79:001	B202	Everyday Brake Cables	02/03/2010	10:58 AM	9:44 AM	34,822.76		2.00	2.40	0.00	0.00	
141	141:001	BB2003	Hybrid Bike	02/03/2010	6:21 PM	9:43 AM	34,767.36		1.00	15.00	0.00	0.00	
142	142:001	BB2003	Hybrid Bike	02/03/2010	6:22 PM	9:43 AM	34,767.35		4.00	60.00	0.00	0.00	
145	145:001	BB2004	Custom Bike	02/21/2006	4:23 PM	4:23 PM	0.00		0.00	0.00	0.00	0.00	
146	146:001	BB2005	Custom Value Bike	02/21/2006	4:36 PM	4:36 PM	0.00		0.00	0.00	0.00	0.00	
148	148:001	BB2004	Custom Bike	02/24/2006	9:54 PM	9:58 PM	0.06		15.00	345.00	5,750.00	250.00	
149	149:001	BB2005	Custom Value Bike	02/24/2006	9:59 PM	10:00 PM	0.01		20.00	0.00	0.00	2,000.00	
155	155:001	BB2005	Custom Value Bike	02/03/2010	9:45 AM	9:45 AM	0.00		30.00	0.00	0.00	30.00	
167	167:001	0001-SRV	Repair Service	02/07/2013	2:14 PM	2:14 PM	0.00		1.00	0.00	0.00	1.00	
156	156:005	BB2003	Hybrid Bike	02/07/2013	2:10 PM	2:10 PM	0.00		25.00	375.00	375.00	25.00	
177	177:001	BB2002	Comfort Bike	06/11/2015	3:29 PM	3:29 PM	0.00		1.00	20.00	20.00	1.00	
161	161:001	BB2003	Hybrid Bike	02/07/2013	2:12 PM	2:12 PM	0.00		1.00	15.00	15.00	1.00	
165	165:001	BB2004	Custom Bike	02/07/2013	2:12 PM	2:12 PM	0.00		15.00	345.00	345.00	15.00	